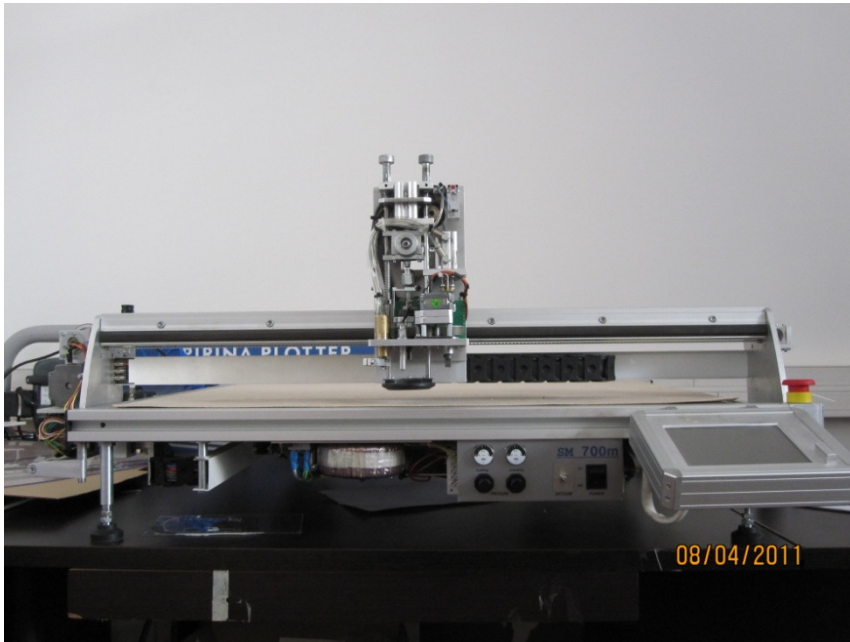


Instructions for cleaning of the X and Y optical sensors on Pirina S700M

IMPORTANT: Before beginning, switch off the machine!

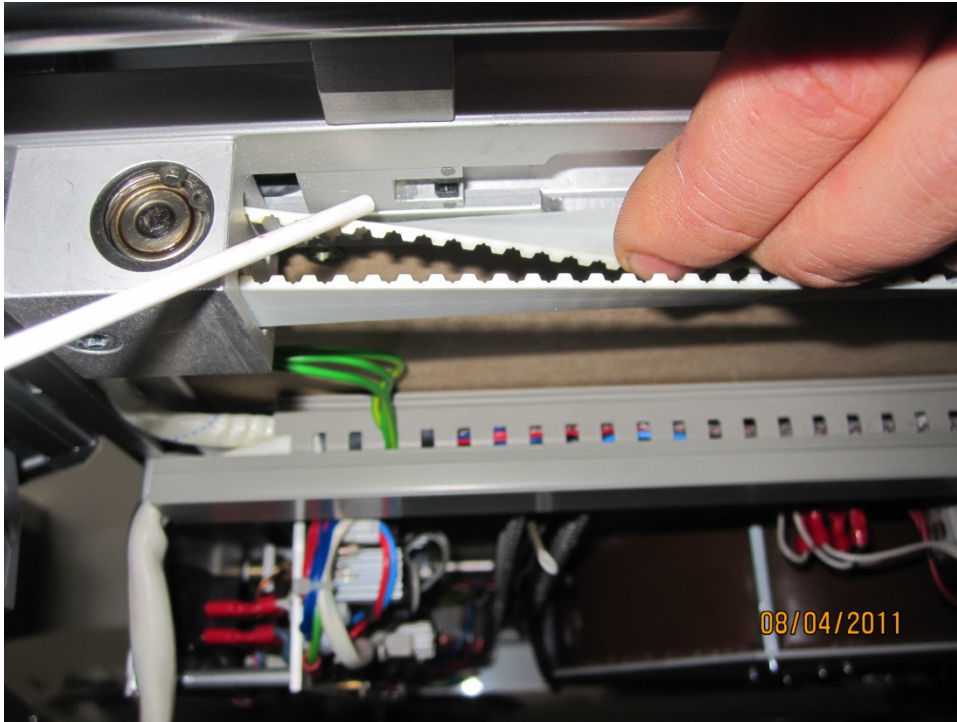
I. Y sensor

1. Remove the plastic bottom cover of the plotter
2. Put the legs back in place, and put the machine in normal upright position on a table



3. Move by hand the X bar in the most rear position (axis Y max)

4. Move by hand the upper part of the toothed belt so the Y sensor be revealed



5. The sensor is cleaned then first by compressed air and then with some degreasing fluid. A long thin screwdriver with a cotton fabric pad soaked with alcohol can be used too.



II. X sensor

1. The X bar is moved by hand to a max front position (axis Y min). The Toolhead is moved to the middle of the axis X.
2. The sensor is placed in the most left part of the bar



3. For cleaning it, repeat the procedure as for Y sensor.

