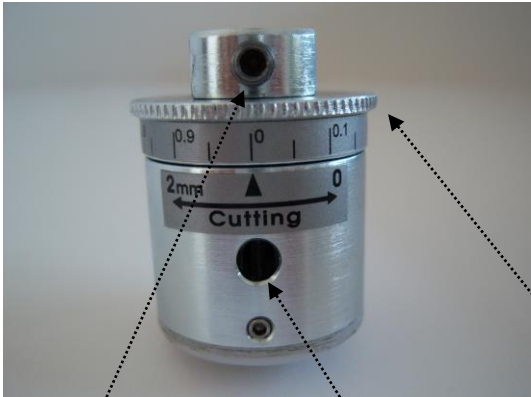
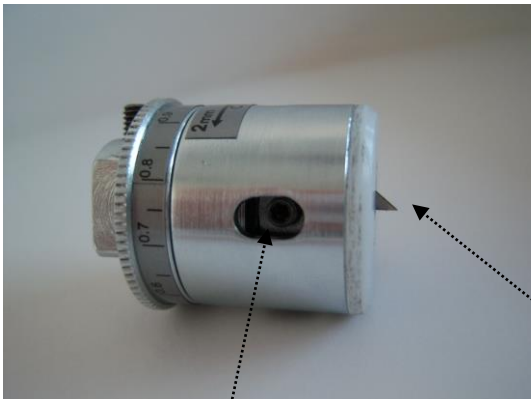


Changing the blade



Picture 1.

1. Screw for fixing the tool on the Toolhead	2. Opening for aligning the blade.	3. Ring for adjusting the cutting depth.
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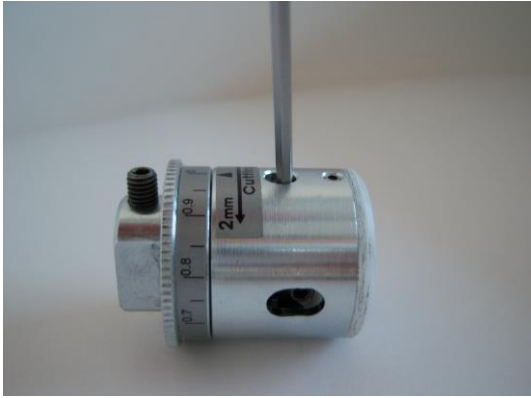


Picture 2.

3. A screw for changing the blade	4. Position of the blade before changing
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Picture 3.



Picture 4.

Steps to follow.

1. Take out the cutting tool by unscrewing Screw 1, Picture 1.
2. Turn the Ring (to the left) in order to increase the cutting depth to the limit.
3. Unscrew Screw 3, Picture 2 to loose the blade and take it out with thin pliers, Picture 3.
4. Put inside the new blade as shown on Picture 3. Make sure it goes all the way inside. The tip of the new blade should appear as much as the old one.
5. Push the blade through Opening 2 by using a tool in order to balance the blade as shown on Picture 4. It should be done in order for the blade to be absolutely vertical (90^0) to the surface of the table. If it is necessary push the blade inside again using the pliers, Picture 3.
6. Make screw 3 tight and mount the Cutting tool back to the Toolhead.
7. Adjust the cutting depth before starting a new job.